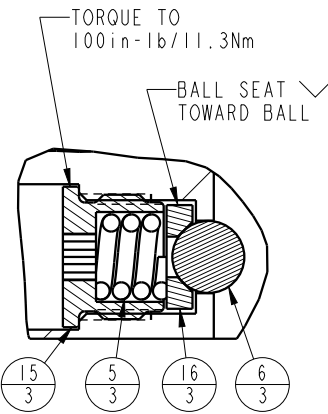


APPLY LUBRICANT TO ALL SEALS
PRIOR TO INSTALLATION.
DO NOT USE SILICONE TYPE LUBRICANTS.
FOR PROPER ARM MOUNTING SEE IS1505.



DETAIL A
SCALE 1.500

| No. | QTY | PART No. | DESCRIPTION | Std Seal Kit | FKM Seal Kit |
|-----|-----|----------|-------------------------------------|--------------|--------------|
| N/A | N/A | IS1505 | INSTRUCTION SHEET, ARM INSTALLATION | | |
| N/A | N/A | 6V711044 | SEAL KIT, FKM | | |
| N/A | N/A | 60711044 | SEAL KIT, STANDARD | | |
| 20 | 1 | 39V11051 | WIPER, PRESS-IN, (1-1/2) | X | X |
| 19 | 1 | 39H51002 | O-RING, (-033) | X | 39V51002 |
| 18 | 1 | 81592122 | CAM, SC, LP, 7500/33KN, LH, TC | | |
| 17 | 1 | 81542102 | BASE, SC, BF, LP, 33KN | | |
| 16 | 3 | 81532108 | SEAT, BALL, SC, LP, TC | | |
| 15 | 3 | 81532107 | RETAINER, SC, LP, TC | | |
| 14 | 1 | 81512111 | PLUNGER, SC, LP, 7500/33KN, DA, TC | | |
| 13 | 2 | 43068006 | PLUG, 1/4 BSPP MALE | | |
| 12 | 1 | 39054017 | BU RING, (-033) | X | 39054023 |
| 11 | 1 | 39054016 | BU RING, (1.5x.125x.063) | X | X |
| 10 | 1 | 39052030 | SEAL, CROWN, 1-3/4x2-1/8x1/4 | X | 39V52030 |
| 9 | 2 | 39051041 | O-RING, (-006) | X | 39V51041 |
| 8 | 2 | 39050042 | O-RING, (-011) | X | 39051025 |
| 7 | 1 | 39011075 | SEAL, LL, (1-1/2 X 1/8 X 1/8 1-3/4) | X | 39V11075 |
| 6 | 3 | 23650004 | BALL, TUNGSTEN-CARBIDE .250 | | |
| 5 | 3 | 23350066 | SPRING, COMPRESSION | | |
| 4 | 10 | 21500305 | SHCS, M8 X 1.25-66 X 30MM | | |
| 3 | 2 | 21500200 | WASHER | | |
| 2 | 3 | 21500031 | SHCS, M5 X 0.8 X 14, ALY | | |
| 1 | 2 | 21500019 | SCREW, CAP, BTNH, M3 X 6, ALY | | |

| | |
|--|---|
| PARTS LIST | VEKTEK VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A. |
| | ASSEMBLIES AFFECTED 41423322 41423322F |
| PARTS LIST, ASSY, SC, LP, TC, BF, 33KN, DA, LH | SIZE A MPL7175 |
| REV D | SHEET 1 OF 1 |

| | | | | |
|---------|------------------------|--|------------|----------|
| D | 5762 | RELEASE | JDW | 07/18/25 |
| REV | IN ACCORDANCE WITH ECN | EFFECTIVE DATE | REVISED BY | DATE |
| DRW BY: | JDW | DRAWING STATUS: Released | | |
| DATE: | 6-17-11 | PRODUCTION APPROVED FOR RELEASED STATUS ONLY | | |

